

Work Order ID 98788

March-25-13 7:49:09 AM

98788

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Item ID: D119-646-212
 Revision ID: U/R
 Item Name: Skidtube STD w/ Training Wearplates. RH

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Start Date: 3/25/13 Start Qty: 1.00 *1*

Required Date: 4/08/13 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MJS

Date: 13-03-25 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D119-646	B								
100		0.00							
100									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile & type labels per PPP D119-646-212								
	CHG004								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC		0.00							
Quality Control	Memo								



03/27/13

03/27/13

lx

SP
13-6-B



03/27/13

①

B101259V3+1

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Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Start Date: 3/25/13 Start Qty: 1.00 *1*
 Required Date: 4/08/13 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-646-212								
	Location: <u>013</u>								
	PPP rev: <u>[Signature]</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

[Signature] 13/7/17 [Signature]

MLJ 13-07-19

MF
13-7-18

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube STD w/ Training Wearplates. RH

Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM
raise to chg003 (ECN 12-675) DD verf:JLM
chg004 (ECN 13-534) DD verf:JLM

IPP Rev:B

IPP REV:C 12.11.05

IPP REV:D 13.03.20 raise to

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D119-646-241

D119-646-241

Replacement Skidtube STD w/ Training Wearplates

Manufactured No

110

Each

1.0000

**

101259 8

Location

Loc Qty

Loc Code

FG

1

91579

1

Manufactured No

110

Each

9.0000

**

99040 5

D119-646-311

D119-646-311

Ground Handling

Location

Loc Qty

Loc Code

PKG012

9

93382

9

Manufactured No

110

Each

10.0000

**

3101840 8

D3883-2

D3883-2

Saddle, Outboard RH

Location

Loc Qty

Loc Code

ST431

10

93436

10

Manufactured No

110

Each

11.0000

**

3101018 8

D3884-2

D3884-2

Saddle, Inboard RH

Location

Loc Qty

Loc Code

ST431

11

53051

1

93364

10

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Parent Item: D119-646-212

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Parent Item Name: Skidtube STD w/ Training Wearplates. RH

Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

922.0000

16

D2652

Bushing

**

SP

SP

Location

Loc Qty

Loc Code

FG

44

31985

44

ST014

878

83251

7

88503

10

93374

16

93685

304

93934

1

95147

35

96451

205

97244

99

97744

201

16x

AN3C50A

Purchased

No

110

Each

114.0000

8

AN3C50A

Bolt

**

m125389 SP

13-6-14

Location

Loc Qty

Loc Code

ST354

114

123674

8

123930

18

124027

88

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Parent Item: D119-646-212

D119-646-212

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

652.0000

AN4C6A

Bolt

**

m125388 sp

B-6-14

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

388

122800

12

123900

326

124419

50

ST516

250

124215

250

MS21250-05-006

Purchased

No

110

Each

123.0000

MS21250-05-006

BOLT

**

m125646 sp

Location

Loc Qty

Loc Code

FG

10

124291

10

st507

38

124291

38

ST511

75

124751

75

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

*AN960C10L *

WASHER

**

m124580 sp

AN960C416L

NAS1149C0432
R

Purchased

No

110

Each

0.0000

*AN960C416L *

WASHER

**

m122441 sp
B-6-14

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Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

AN960C516L NAS1149C0532 Purchased No

110 Each

0.0000

AN960C516L

WASHER

MS21043-3 Purchased No

110 Each

2.705.000

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG	80
103691	80
GA	106
123899	106
ST315	2519
123899	196
124555	2323

110 Each

799.0000

MS21043-4

MS21043-4

Nut

Purchased No

Location

Loc Qty

Loc Code

FG	36
104603	36
GA	66
121652	66
ST315	697
121162	25
123021	500
123525	29
123900	143

**

**

**

m125484 sp.

sp

m125654 sp
13-6-14

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D119-646-212

Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110

Each

960.0000

12

D2712
Set Screw

**

SP

12

SM

Location

Loc Qty

Loc Code

FG

50

29962

50

ST016

910

91229

12

93686

898

D3672-7

Manufactured No

110

Each

1.342.000

24

D3672-7
Phenolic Washer

**

SP 13-6-13

SM

Location

Loc Qty

Loc Code

FG

25

93370

25

ST062

1317

81872

20

91617

322

93370

475

96588

500

24X

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Parent Item Name: Skidube STD w/ Training Wearplates. RH

Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

1.455.000

D3672-3

Phenglic Washer

**

B99155 SP

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

FP-001

131

91915

131

ST061

1213

86517

5

88441

25

89273

19

91915

140

93316

515

93925

509

D3407-041

Manufactured No

110

Each

6.0000

D3407-041

Tow Ring

**

B98924 SP

Location

Loc Qty

Loc Code

ST463

3

88213

3

ST464

3

93186

3

D3417-5

Manufactured No

110

Each

80.0000

D3417-5

Washer

**

B101726
SP13-6-B

Location

Loc Qty

Loc Code

ST044

80

92580

26

93816

54

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Parent Item Name: Skidtube STD w/ Training Wearplates. RH

Start Date: 3/25/13

Required Date: 4/08/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

134.0000

D3456-1
Washer

**

B 97338 SP

SHAB

Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST044	50	
97542	50	
ST047	77	
80252	1	
89237	6	
93780	49	
96570	21	

D3417-7

Manufactured No

110 Each

48.0000

D3417-7
Washer

**

SP 13-6-13

Location

Loc Qty

Loc Code

ST045	48	
75054	8	
91553	40	

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